



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.4001
Job Sheet 168610



Part No: 646.4001

Job Qty: 1 ea

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 12/28/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heli Austria GMBH (CHAUS03)

Heliport A-5600 Street, PG Johann, A-5600 Austria ph:43 6462 4200 fx:43 (0) 6462 4200 42.

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/17	0.00	0.00	Start Up Stores/Pkg-1		JAN 29 2018
110	Packaging	1 pcs		12/28/17	0.00	0.00	Packaging1		
120	QC	1 pcs		12/28/17	0.00	0.00	QC4		
125	DC	1 pcs		12/28/17	0.00	0.00	DC		
130	Packaging	1 pcs		12/28/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		12/28/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP 646.4001

Descriptions: 130 - Identify and pack for shipping as per PPP 646.4001 Location: F9102

DAS
21
3-09

JAN 30 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	600.0129 S023813	8	160	0	0
	600.0990 S023814	1	23	0	0
	600.0991 S023815	1	23	0	0
	600.1012 S023816	1	23	0	0
	600.1013 FM137500	5	30	0	0
	646.2910	5	17	0	0
	646.3001 F16408L	5	9	0	0
	646.3110 F162420	1	6	0	0
	646.3210 S023822	1	10	0	0
	646.3301 S023955	1	12	0	0
	646.3510 S023825	1	14	0	0
	646.3511 F162249	1	12	0	0
	646.3610 S023954	1	10	0	0
	646.3710 S023819	1	34	0	0
	646.3711 J023953	1	10	0	0
	646.3712 S023952	1	24	0	0
	646.3713 S023828	1	22	0	0
	646.3714 S023827	1	22	0	0
	646.3715 S023957	2	44	0	0
	646.3716 S023950	2	19	0	0
	646.3717 J023949	1	14	0	0
	646.3718	2	10	0	0
	646.3719 S023948X1	2	16	0	0

DART
AEROSPACE
S036351



AS350 Cable Cutter System

PART NO: 646.4001
Original Serial #: S036351
Revision:
Operation:
Change No:

Start up Operation 01/29/18

Job No: 168610

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

646.3810	502388	22	0	0
646.3811	5023879	9	0	0
646.3812	5019908	8	0	0
646.3813	502388	7	0	0
646.3910	50162417x1	33	0	0
646.3911	5023872	14	0	0
646.3912	5023869	32	0	0
646.3913	5023866	32	0	0
646.9410	5023860	41	0	0
647.0112	5023858	181	0	0
647.7703	5023894	12	0	0
650.9201	50238108 X1	11	0	0
AN3-11A	5023347	109	0	0
AN3-12A	5023341	114	0	0
AN3-13A	5023342	33	0	0
AN3-3A	5023334	132	0	0
AN3-4A	5023332	272	0	0
AN3-5A	5023330	232	0	0
AN3-6A	5023329	312	0	0
AN316C4R	5023327	28	0	0
AN44-5A	5023346	18	0	0
AN4C7A	5023243	111	0	0
AN665-34R	5023240	20	0	0
CCR264SS3-02	5023232	300	0	0
CR3213-5-3	5023226	141	0	0
MS20426AD5-7	5023074	1,301	0	0
MS20470AD5-5.5	5023073	541	0	0
MS20470AD5-6	5023072	415	0	0
MS20470AD5-7	5023070	260	0	0
MS21042-08	5023068	0	0	0
MS21042-21	5023068	39	0	0
MS21042L3	5023065	1,020	0	0
MS21042L4	5023058	1,034	0	0
MS21047-3	5023058	194	0	0
MS24693-C278	5023058	55	0	0
MS24694-S51	5023055	631	0	0
MS24694-S54	5023054	163	0	0
MS24694-S55	5022907	144	0	0
MS27039-08-13	5022901	161	0	0
MS27039-1-10	5022903	483	0	0
MS27039-1-12	5022894x5	201	0	0
MS27039-1-16	5022816	221	0	0
MS27039-1-19	5022817	364	0	0
MS27039-1-20	5022818	123	0	0
MS27039-1-21	5022819	83	0	0
NAS1149F0332P	5022821	2,480	0	0
NAS1149F0363P	5022820	153	0	0
NAS1149F0432P	5022821	857	0	0
NAS1149FN832P	5022824	3,740	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000138

Tel (613) 632-5200

Containers on Master Unit 000138				
Serial No	Part No	Customer Part No	Status	Quantity
S023813	600.0129	600.0129	Allocated	8
S023816	600.1012		Allocated	1
FM137500	600.1013	600.1013	Allocated	5
S024787	646.2910	646.2910	Allocated	1
F166082	646.3001		Allocated	1
F162420	646.3110	646.3110	Allocated	1
S023822	646.3210	646.3210	Allocated	1
S023955	646.3301	646.3301	Allocated	1
S023825	646.3510	646.3510	Allocated	1
F162249	646.3511	646.3511	Allocated	1
S023954	646.3610	646.3610	Allocated	1
S023819	646.3710	646.3710	Allocated	1
S023953	646.3711	646.3711	Allocated	1
S023952	646.3712	646.3712	Allocated	1
S023828	646.3713		Allocated	1
S023827	646.3714	646.3714	Allocated	1
S023951	646.3715		Allocated	2
S023950	646.3716		Allocated	1
S023949	646.3717		Allocated	1
S036038	646.3718		Stock	2
F163827	646.3719		Allocated	1
S023948	646.3719		Allocated	1
S023882	646.3810		Allocated	2
S023879	646.3811		Allocated	1
S032793	646.3812	646.3812	Allocated	2
S023878	646.3813		Allocated	1
F162417	646.3910		Allocated	1
S023876	646.3910		Allocated	3
S023872	646.3911		Allocated	1
S023869	646.3912		Allocated	4
S023866	646.3913		Allocated	1
S023860	646.9410		Allocated	1
S023858	647.0112	647.0112	Allocated	2

S032790	647.7703	647.7703	Allocated	2
F162463	650.9201		Allocated	1
S036278	650.9201		Allocated	1
S023347	AN3-11A		Allocated	10
S023344	AN3-12A		Allocated	2
S023342	AN3-13A		Allocated	1
S023330	AN3-5A	AN3-5A	Allocated	2
S023329	AN3-6A	AN3-6A	Allocated	2
S023327	AN316C4R	AN316C4R	Allocated	2
S023246	AN44-5A	AN44-5A	Allocated	2
S023243	AN4C7A		Allocated	2
S023240	AN665-34R	AN665-34R	Allocated	2
S023232	CCR264SS3-02		Allocated	36
S023226	CR3213-5-3		Allocated	14
S023074	MS20426AD5-7		Allocated	2
S023073	MS20470AD5-5.5		Allocated	8
S023072	MS20470AD5-6	MS20470AD5-6	Allocated	8
S023070	MS20470AD5-7		Allocated	3
S023069	MS21042L08		Allocated	2
S023068	MS21042L3	MS21042L3	Allocated	0
S023058	MS21047-3		Allocated	18
S023056	MS24693-C278		Allocated	5
S022907	MS24694-S55	MS24694-S55	Allocated	3
S022904	MS27039-08-13	MS27039-08-13	Allocated	2
S022817	MS27039-1-19		Allocated	22
S022818	MS27039-1-20		Allocated	2
S022819	MS27039-1-21		Allocated	4
S022792	NAS1149F0332P		Allocated	115
S036294	NAS1149F0332P		Allocated	29
S022820	NAS1149F0363P		Allocated	2
S022822	NAS1149FN832P		Allocated	4

NOTES:

- P**

D

REFERENCE ONLY

UNINCORPORATED ECN(s)

0.5304

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECHS 02799, 02831, 02719 & 02765	02/08/2010	P. BRAVO
B	INCORPORATED ECH 03046, 03579 & 04751	11/04/2014	P. BRAVO
C	INCORPORATED ECH 35098	05/09/2014	P. BRAVO

				2		2	41	601.2829	SCREW		MS2469458A			
				2		2	40	601.2831	RIVET		MS20426AD5-7			
				1		1	39	646.3716	GAUGE BRACKET					
				6		6	38	601.1953	SCREW		MS27039-1-12			
			2			2	37	646.3715	STRUT DOUBLER					
	2		2			2	36	601.2824	BOLT		AN3-5A			
12		36				36	35	601.2277	RIVET		CC82445-902			
6		18				18	34	600.0795	NUTPLATE		MS21047-3			
3		3				3	33	601.2565	RIVET		MS20470AD5-7			
1		1				1	32	646.3813	STRUT BRACKET					
4		4				4	31	601.2822	BOLT		AN3-5A			
2		2				2	30	646.3812	GUSSET BRACKET					
8		8				8	29	601.2564	RIVET		MS20470AD5-6			
1		1				1	28	646.3714	GUSSET					
	1	1				1	27	646.3610	FILLER					
	3	3				3	26	601.2830	SCREW		MS2469458A			
	2	2				2	25	601.2825	BOLT		AN3-4A			
	1	1				1	24	646.3811	RADIUS BLOCK					
	1	1				1	23	646.3712	CLIP					
	1	1				1	22	646.3711	CLIP					
8		8				8	21	601.2832	RIVET		MS20470AD5-6.5			
14		14				14	20	601.2020	RIVET		CR3218-5-3			
4	6	4	6			10	19	601.2823	BOLT		AN3-4A			
	1	1	1			1	18	601.2827	BOLT		AN3-12A			
	5		5			5	17	601.2912	SCREW		MS2469458A			
	1	1				1	16	646.3713	GUSSET					
	1					1	15	646.3210	SUPPORT					
		1				1	14	646.3710	DOUBLER					
	1		1			1	13	646.3110	CHANNEL					
14	10	8	53	6	61	12	601.1624	LOCKNUT			MS2104213			
16	32	18	120	16	144	11	601.1607	WASHER			NAS111PH038P			
						10	646.3410	LH WIPER DEFLECTOR						
				1		9	646.3411	RH WIPER DEFLECTOR						
				2		2	8	647.7703	STRUT ASSY					
				2		2	7	647.0112	STRUT BRACKET					
		1		1		1	6	646.3511	STRUT					
		1		1		1	5	646.3510	STRUT					
2		2				2	4	646.3810	BRACKET					
				1		1	3	646.2910	DEFLECTOR					
		1		1		1	2	646.3001	LOWER CUTTER ASSY					
				1		1	1	646.3301	UPPER CUTTER ASSY					
X								646.4006	LOWER CUTTER FIELD PROVISIONS					
	X							646.4005	LOWER CUTTER REMOVABLE PROVISIONS					
		X						646.4004	FIXED PROVISIONS KIT					
			X					646.4003	CABLE CUTTERS KE WITHOUT FIXED PROVISIONS					
				X				646.4002	ASS350 WIPER DEFLECTOR KIT					
					X			646.4001	ASS350 CABLE CUTTERS KIT					
4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION			MATL		SPEC.	

	QTY	PARTS LIST			
NEXT ASSY (S)	ORIGINAL DATE MFG BY P-908 (DRAWN) BY J.BUCHNER E.HUFF DESIGNED APPROVAL P.MAYO DROBOSZ CHECKED BY:	 J & R AEROPACK AFCA INDUSTRIES INC. AFCA IS AN ISO 9001 CERTIFIED COMPANY	3030 ENTERPRISE CT., SUITE A, VISTA CA 92081 (760)-724-5300		
			AS350 CABLE CUTTERS KIT		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .020 3 PLACE DECIMALS ± .005 ANGLES ± .5°			A21 B	SRT # CHG CODE DWO NO.	RTH
			B	C 072L6 646.4000	C
				SCALE NONE	1 SHEET OF 5